

**LAPRENE® NEUTRO 83T000813 - SEBS**

| <b>Physical properties</b>         | <b>Value</b> | <b>Unit</b> | <b>Test Standard</b> |
|------------------------------------|--------------|-------------|----------------------|
| Density                            | 1200         | kg/m³       | ISO 1183             |
| <b>Mechanical properties (TPE)</b> | <b>Value</b> | <b>Unit</b> | <b>Test Standard</b> |
| Tensile stress at 100% strain      | 2.1          | MPa         | ISO 37               |
| Tensile stress at 300% strain      | 2.8          | MPa         | ISO 37               |
| Tensile strain at break (TPE)      | 790          | %           | ISO 37               |
| Tensile stress at break (TPE)      | 10.9         | MPa         | ISO 37               |
| Shore A hardness, 3s               | 71           | -           | ISO 868              |
| Tear strength                      | 34           | kN/m        | ISO 34-1             |

**Typical injection moulding processing conditions**

| <b>Temperature</b> | <b>Value</b> | <b>Unit</b> | <b>Test Standard</b> |
|--------------------|--------------|-------------|----------------------|
| Zone1 temperature  | 165 - 175    | °C          | -                    |
| Zone2 temperature  | 175 - 185    | °C          | -                    |
| Zone3 temperature  | 180 - 190    | °C          | -                    |
| Nozzle temperature | 185 - 195    | °C          | -                    |
| Mold temperature   | 20 - 40      | °C          | -                    |

**Other text information****Pre-drying**

Drying not necessary

**Longer pre-drying times/storage**

Laprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.